

Work Order ID 130114

130114

Page 1

Item ID: D350-721-045

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Maintenance Step LH

Start Date: 2/23/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/23/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *MLS*

Date: 15-02-23 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-721	Rev b								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-721-045 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4=100% inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

(2x)

DAS
46
9-89

MAR 03 2015

2X

DAS
27
9-89

FEB 25 2015

DAS
28
9-89

(2x)

DAS
46
9-89

FEB 27 2015

Work Order ID 130114

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Page 2

Monday, February 23, 2015 3:07:14 PM

Item ID: D350-721-045

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Maintenance Step LH

Start Date: 2/23/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/23/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D350-721-045

Identify and Stock

Location: FG-124

(2x)

DAS
46
9-89

MAR 03 2015

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLS 15-03-04

15-3-3

Picklist Print

Monday, February 23, 2015 3:07:19 PM

Work Order ID: 130114

Parent Item: D350-721-045

Parent Item Name: Maintenance Step LH

130114

D350-721-045

Start Date: 2/23/2015

Required Date: 2/23/2015

Start Qty: 2.00

Required Qty: 2.00

NAS1149F0463P

Purchased

No

110

Each

1,380.000

16

NAS1149F0463P

**DAS
46**

Washer

9-89

**

**DAS
27
9-89**

FEB 25 2015

**DAS
28
9-89**

Location

Loc Qty

Loc Code

ST260a

1000

m127832

1000

st268

380

m127832

380

16

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REFERENCE ONLY
FEB 27 2015DAS
46
9-89IIN-D350-721
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6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1	1	D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)

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Revision: B
Date: 10.06.15